

A high grade composition of virgin PTFE compounded with carbon fibre.

THERMOPLASTIC BASE PTFE

PTFE

COLOUR

Grey

*) The Colour of the material may have variations in shading.

PROJECTED SERVICE TEMPERATURES

-200°C Minimum* +260°C Maximum*

*) Maximum and minimum service temperature are given only as indication and can vary strongly on product shape and application conditions.

TYPICAL APPLICATIONS

For lubricating and non-lubricating fluids

Linear and rotary motion

High frequency and short strokes

Water hydraulics

Surface texture is only suitable for gas sealing when lubricated with fluid

INDUSTRY SPECIFICATION / ASTM CALLOUTS

ASTM callouts not specified.

- 1*) Material is approved according to ASTM testing
- 2*) Material was tested independent of ASTM methods.

Results are only to be considered as similar.

ADDITIONAL CODES

T400V,T401,T401E,T401N,T401S,T401V,T402,T402E,T402 N,T402V,T403V,T404,T405,T40AM,T40BM,T40E,T40E7,T4 0EC,T40ED,T40EH,T40EM,T40FE,T40FK,T40FT,T40H,T40 H1,T40HD,T40HH,T40HL,T40HM,T40HT,T40J1,T40J3,T40J 5,T40J8,T40J9,T40JC,T40JF,T40KF,T40KM,T40LA,T40N,T 40N7,T40NA,T40NE,T40NG,T40NK,T40NP,T40PH,T40PM, T40S,T40SD,T40SF,T40SH,T40SL,T40SM,T40SX,T40T,T4 0V,T40V6,T40V7,T40V8,T40V9,T40VT,T40VZ,T40X3

MATERIAL REFERENCE

X9840







PROPERTIES SPECIFICATION

| Test Criteria* | Test Conditions | Unit | Test Specification | Requirements |
|-------------------------|-----------------|---------|--------------------|--------------|
| Density | +23°C | g/cm³ | ASTM D 792 | 2.07 +/-0.03 |
| Ball Indention Hardness | +23°C | MPa | ISO 2039-1 | min. 27 |
| Hardness | +23°C | Shore D | ASTM D 2240 | N/A |
| | | | | |
| Tensile Stress @ Break | +23°C | MPa | ASTM D 4894 | min. 21.0 |
| Elongation @ Break | +23°C | % | ASTM D 4894 | min. 225 |

TYPICAL ENGINEERING PROPERTIES

| Test Criteria* | Test Conditions | Unit | Test Specification | Typical Value** |
|-------------------------|-----------------|---------|--------------------|-----------------|
| Density | +23°C | g/cm³ | ASTM D 792 | 2.06 |
| Ball Indention Hardness | +23°C | MPa | ISO 2039-1 | 37 |
| Hardness | +23°C | Shore D | ASTM D 2240 | 61 |

| Mechanical Properties | | | | |
|------------------------|--|-----|-------------|------|
| Tensile Stress @ Break | +23°C | MPa | ASTM D 4894 | 26.0 |
| Modulus 100% | +23°C | N/A | ASTM D 4894 | N/A |
| Elongation @ Break | +23°C | % | ASTM D 4894 | 280 |
| Deformation under Load | +23°C 23° C - 24h - 13.8 MPa | % | ASTM D 621 | 5.90 |
| Creep | +23°C 23° C - 24h - 13.8 MPa - 1.5h | % | ASTM D 621 | 3.90 |

| Miscellaneous Properties | | | | |
|--------------------------|-------------|----------|------------|-------|
| Surface Resistivity | +23°C 23° C | Ohm | DIN 53 482 | 5E+12 |
| Volume Resistivity | +23°C 23° C | Ohm x cm | DIN 53 482 | 2E+13 |

Time within () means the test has been performed after that duration. For e.g. (25H) means test was performed after 25H. N/A: Value is not available.



^{*} All tests were carried out on standard samples. Values can vary on final product.
** Typical values are given only as indication and actual results may vary depending on material batch.